

Our File No. CYP01-016-US-CON2**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

In re Application of:

Thinghao F. Wang

Serial No. 10/071,809

Filing Date: February 7, 2002

For METHOD FOR SELECTIVELY
ETCHING SILICON AND/OR
METAL SILICIDE

Examiner: Deo, Duy Vu

Group Art Unit No.: 1765

DECLARATION UNDER 37 C.F.R. § 1.132

Mail Stop - BOX - NO FEE
Commissioner for Patents
P.O. Box 1450
Alexandria, VA 22313-1450

Dear Sir,

I, Krishnaswamy Ramkumar ("I" or "Affiant") hereby declare as follows:

1. I am **not** the inventor of the subject matter of the above identified application.
2. I am presently an employee of the sole assignee of the above identified application, Cypress Semiconductor, Inc., and have been since 1993.
3. From about the end of 1993 through the middle of 1994, I participated in the production of semiconductor devices, including the plasma etching of substrates. After the middle of 1994, I continued to be informed about plasma etching through regular discussions with people at Cypress Semiconductor, Inc. who participated in the production of semiconductor devices, including the plasma etching of substrates.
4. My resume is attached as Exhibit A.

5. I have read the above identified application, including the presently active claims. I have also reviewed the references cited is the Office Action of May 16, 2003: Bourassa, et al., Tabara, et al., Tsai, and Langley, et al. I have also review the related document, Nojiri, et al., J. Vac. Sci. Technol. B14(3), May/June 1996, p. 1791-1795.

6. In an example in the above identified application (in the paragraph bridging pages 7 and 8), an etch was performed using a LAM9400 high density plasma reactor (available from LAM Research of Fremont, CA). Prior to etching an WSi_x layer on a polysilicon layer, a brief (approximately 5 second) breakthrough etch using CF_4 was performed. Then, a Cl_2/O_2 etch was performed at a pressure of approximately 3 milliTorr, a source power of approximately 400 W, a bias power of approximately 50 W, with a flow rate of Cl_2 of approximately 45 sccm and O_2 fo approximately 30 sccm, for approximately 30 seconds. Under these conditions, a WSi_x etch rate of approximately 1639 angstroms/min. was observed. The WSi_x layer (approximately 1000 angstroms thick) was completely etched, while the underlying polysilicon layer was not etched to an observable degree.

7. This data provided in the specification of the above identified application demonstrate substantially improved results, and these results are unexpected in light of the prior art (specifically Bourassa, et al., Tabara, et al., Tsai, Langley, et al., and Nojiri, et al., J. Vac. Sci. Technol. B14(3), May/June 1996, p. 1791-1795. Furthermore, these results are commercially significant, since improved etch selectivity will result in a higher yield of devices, or a significant improvement in the ease of fabrication of devices. Finally, these results are commensurate in scope with the claims, since the data provided would lead one of skill in the art to conclude that the results obtained from the specific example would be expected for all etching which falls within the scope of the present claims.

8. I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States

Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Krishnaswamy Ramkumar

Krishnaswamy Ramkumar

5/10/04

Date



Krishnaswamy Ramkumar

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Professional Goal

To contribute significantly to Research and Development of advanced VLSI technology segment of the semiconductor chip industry from a key management position

Professional Career Background

1993 to date: Process Development Engineer at Cypress Semiconductor, San Jose, working on various aspects of VLSI processing - Oxidations, isolation (LOCOS and STI), gate / tunnel oxide process development, ONO stack development for SONOS, silicide process development, CVD processes, critical precleans, SOI technology, dual gate technology development, low K dielectrics

Current designation: Senior Member of Technical Staff - in charge of Advance Technology Development at Cypress

1990 to 1993: Visiting Research Associate at Rensselaer Polytechnic Institute; Worked on characterization of CVD SiO₂ films for Multilevel Metallization schemes, interaction with Al lines etc
Taught parts of courses on IC fabrication, Semiconductor devices

1989 to 1990 Visiting Scholar at Rutgers University
Worked on Ferroelectric thin films and superconductor films

1980 to 1989 Faculty at Indian Institute of Science
Guided Masters and Ph.D students on various topics of Semiconductor devices and electronic materials;
Taught courses on Semiconductor devices physics, Microelectronics, Instrumentation etc (8 years)

Immigration Status

Permanent Resident

Publications and Patents

Over 75 publications in reputed journals and conferences;

2 Indian patents

9 US patents approved or issued

25 US patents filed

Books

One text book on “Electronic Devices” published by Wiley Eastern Ltd (India) in 1992.

One chapter in the “Hand book of Multilevel Metalization” published by Noyes Publications in 1993.

Educational Background

M. Tech with Electronics specialization; Indian Institute of Science, Bangalore, India, 1976.

Ph.D in Electrical Engineering, Indian Institute of Science, Bangalore, India, 1980

Key technical contributions in the last 6 years

1. Developed process modules for ultra thin tunnel oxide for E²PROM (growth on highly doped silicon)
2. Led development and transfer to manufacturing of LOCOS isolation for 0.35 um SRAM technology
3. Key contributor to initial development of LOCOS isolation for 0.25 um technology
4. Led the development of Shallow Trench Isolation for 0.20 um technology– extended to 90 nm technology
5. Developed ultra thin gate oxide process modules with precleans– from 150 A to 35 A
6. Process integration of tungsten silicide into SRAM technology
7. Development of dual gate oxide technology for 5 V/ 3.3 V compatible SRAM technology
8. Resident expert on all front end issues at Cypress

9. Involved in development of low K dielectric based metallization
10. Involved in development of TiSi₂ and CoSi₂ technology
11. Process integration of poly – tungsten gate stack
12. Development of nitrided gate oxide (~ 20 Å EOT) in a batch tool
13. Deuterium incorporation for improvement of device reliability
14. Development of in-situ ONO process in a batch tool
15. Defect reduction through substrate engineering

Equipment Related Contributions

1. Successfully implemented a dilute steam oxidation recipe for critical oxides on batch furnaces (Horizontal and VTR) – high quality gate oxides
2. Implemented the Preclean recipes in FSI and Wet Bench - HF last and RCA last
3. Optimization of recipes in FSI for performance and COO
4. Defined configuration and specs for a DNS wet bench for frontend cleans
5. Development of a robust recipe in the DNS start up
6. Optimization of CVD process for nitride deposition for superior particle performance
7. Developed a process/recipe for ONO film deposition in a AVP; incorporated all effects due to pressure, temperature, cooling etc
8. Defined specs and procured the first Optiprobe 2400 DUV for measuring thin films
9. Defined specs and procured the first ASET F5 from KLA for measuring ultra thin film stacks
10. Involved in the selection of the gapfill tool for STI